



SAFETY DATA SHEET

according to Regulation (EU) 2020/878

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Q-825-SAC305 Solder paste

Revision 6

Revision date 2023-01-19

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name	Q-825-SAC305 Solder paste
Other means of identification / UFI	UFI No.T9W9-CVGW-R00D-H60S.

1.2. Relevant identified uses of the substance or mixture and uses advised against

Description	Restricted to professional users.
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1.3. Details of the supplier of the safety data sheet

Company	Qualitek Europe Ltd
Address	Unit 9 Apex Court Bassendale Road Bromborough Wirral CH62 3RE
Web	www.qualitek.com
Telephone	+ 44(0)151 334 0888
Fax	+ 44(0)151 334 1408
Email address of the competent person	sales@qualitek-europe.com

1.4. Emergency telephone number


Emergency telephone number	+ 44(0)151 334 0888 9.00 am - 5.00 pm Mon -Fri
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SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

2.1.2. Classification - EC 1272/2008	Skin Sens. 1: H317;
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2.2. Label elements

Hazard pictograms	
Signal Word	Warning
Hazard Statement	Skin Sens. 1: H317 - May cause an allergic skin reaction.
Precautionary Statement: Prevention	P261 - Avoid breathing dust/fume/gas/mist/vapours/spray. P280 - Wear protective gloves/protective clothing/eye protection/face protection. Wash with plenty of soap and water.
Precautionary Statement: Response	P302+P352 - IF ON SKIN: Wash with plenty of water/ . P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

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2.2. Label elements

Precautionary Statement: Disposal	Dispose of in compliance with all Local and national regulations
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2.3. Other hazards

Other hazards	No data available.
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SECTION 3: Composition/information on ingredients

3.2. Mixtures

EC 1272/2008

Chemical Name	Index No.	CAS No.	EC No.	REACH Registration Number	Conc. (%w/w)	Classification
Tin		7440-31-5	231-141-8	01-2119486474-28	94-98%	
Silver			231-131-3	01-2119555669-21	2-4%	
Natural Rosin (Mod Rosin)		65997-05-9	500-163-2	01-2119960933-37	5-15%	Skin Sens. 1: H317;
Copper (Copper dusts and mists (as Cu))					0.5 - 1%	Acute Tox. 4: H302; Skin Irrit. 2: H315; STOT SE 3: H335;

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	Irritating to respiratory system. Inhalation may cause coughing, tightness of the chest and irritation of the respiratory system. Move the exposed person to fresh air. Seek medical attention.
Eye contact	Irritating to eyes. Rinse immediately with plenty of water for 15 minutes holding the eyelids open. Seek medical attention if irritation or symptoms persist.
Skin contact	Irritating to skin. Wash off immediately with plenty of soap and water. Remove contaminated clothing. Seek medical attention if irritation or symptoms persist.
Ingestion	Ingestion may cause nausea and vomiting. Seek medical attention if irritation or symptoms persist. DO NOT INDUCE VOMITING.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact	May cause dermatitis.
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4.3. Indication of any immediate medical attention and special treatment needed

Skin contact	Wash with soap and water.
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SECTION 5: Firefighting measures

5.1. Extinguishing media

	Carbon oxides.
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5.2. Special hazards arising from the substance or mixture

	Burning produces irritating, toxic and obnoxious fumes.
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5.3. Advice for firefighters

	Wear suitable respiratory equipment when necessary.
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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

	Ensure adequate ventilation of the working area. Wear suitable protective equipment.
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6.2. Environmental precautions

	Do not allow product to enter drains. Prevent further spillage if safe.
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6.3. Methods and material for containment and cleaning up

	Sweep up. Transfer to suitable, labelled containers for disposal. Clean spillage area thoroughly
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6.3. Methods and material for containment and cleaning up

with plenty of water.

6.4. Reference to other sections

see section 7,8,13 for handling, personal protection and disposal information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid contact with eyes and skin. Ensure adequate ventilation of the working area. Adopt best Manual Handling considerations when handling, carrying and dispensing.

7.2. Conditions for safe storage, including any incompatibilities

Keep in a cool, dry, well ventilated area.

7.3. Specific end use(s)

Soldering.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Avoid breathing dust/fume/gas/mist/vapours/spray.

8.1.1. Exposure Limit Values

Copper (Copper dusts and mists (as Cu))	WEL 8-hr limit ppm: -	WEL 8-hr limit mg/m3: 1
	WEL 15 min limit ppm: -	WEL 15 min limit mg/m3: 2
	WEL 8-hr limit mg/m3 total -	WEL 15 min limit mg/m3 total -
	inhalable dust:	inhalable dust:
	WEL 8-hr limit mg/m3 total -	WEL 15 min limit mg/m3 total -
Natural Rosin (Mod Rosin)	respirable dust:	respirable dust:
	WEL 8-hr limit ppm:	WEL 8-hr limit mg/m3: 0.05
	WEL 15 min limit ppm:	WEL 15 min limit mg/m3:
	WEL 8-hr limit mg/m3 total 0.15	WEL 15 min limit mg/m3 total
	inhalable dust:	inhalable dust:
	WEL 8-hr limit mg/m3 total	WEL 15 min limit mg/m3 total
	respirable dust:	respirable dust:

8.2. Exposure controls

8.2.1. Appropriate engineering controls	Ensure adequate ventilation of the working area.
8.2.2. Individual protection measures	Wear chemical protective clothing.
Eye / face protection	Approved safety goggles.
Skin protection - Handprotection	Chemical resistant gloves (PVC).
Respiratory protection	Wear:.. Suitable respiratory equipment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

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9.1. Information on basic physical and chemical properties

Appearance	Paste
Colour	Light grey
Odour	Characteristic
Melting point	221 °C
Initial boiling point	198 °C
Flash point	> 98 °C
Autoignition temperature	> 227 °C
Solubility	Slightly soluble in water

9.2. Other information

Specific gravity	7.29 - 7.45 g/cm ³
	No data available.

9.2.1. Information with regard to physical hazard classes

	No data available.
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9.2.2. Other safety characteristics

	No data available.
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SECTION 10: Stability and reactivity

10.1. Reactivity

	Not determined.
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10.2. Chemical stability

	Stable under normal conditions.
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10.3. Possibility of hazardous reactions

	None.
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10.4. Conditions to avoid

	No data available.
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10.5. Incompatible materials

	Water.
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10.6. Hazardous decomposition products

	No data available.
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SECTION 11: Toxicological information

11.1 Information on hazard classes

Respiratory or skin sensitisation	Rosin: Caution: exposure to this material may cause certain sensitive individuals to develop eczema and/or asthma. Sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.
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11.1.4. Toxicological Information

	No data available
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SECTION 12: Ecological information

12.1. Toxicity

	No data available
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12.2. Persistence and degradability

	No data is available on this product.
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12.3. Bioaccumulative potential

Does not bioaccumulate.

12.4. Mobility in soil

Immiscible in water.

12.5. Results of PBT and vPvB assessment

Not determined.

12.6 Endocrine disrupting properties

None.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Refer to manufacturer/supplier for information on recovery/recycling.

General information

Dispose of in compliance with all local and national regulations.

SECTION 14: Transport information

14.1. UN number

The product is not classified as dangerous for carriage.

14.2. UN proper shipping name

The product is not classified as dangerous for carriage.

14.3. Transport hazard class(es)

The product is not classified as dangerous for carriage.

14.4. Packing group

The product is not classified as dangerous for carriage.

14.5. Environmental hazards

The product is not classified as dangerous for carriage.

14.6. Special precautions for user

The product is not classified as dangerous for carriage.

14.7 Maritime Transport in bulk according to IMO instruments

The product is not classified as dangerous for carriage.

Further information

The product is not classified as dangerous for carriage.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 18 December 2006 concerning the Registration, Evaluation, Authorisation and restriction of Chemicals (REACH), establishing a European Chemicals Agency, Amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 90/155/EEC, 93/105/EC and 2000/21/EC

and

COMMISSION REGULATION (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).

15.2. Chemical safety assessment

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15.2. Chemical safety assessment

No data is available on this product.

SECTION 16: Other information

Other information

Revision	This document differs from the previous version in the following areas: 1 - Other means of identification / UFI. 9 - 9.2.2. Other safety characteristics. 9 - 9.2.1. Information with regard to physical hazard classes.
Text of Hazard Statements in Section 3	Skin Sens. 1: H317 - May cause an allergic skin reaction. Acute Tox. 4: H302 - Harmful if swallowed. Skin Irrit. 2: H315 - Causes skin irritation. STOT SE 3: H335 - May cause respiratory irritation.

Further information

	The information supplied in this Safety Data Sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication however no guarantee is made to its accuracy. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process.
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