

SAFETY DATA SHEET

according to Regulation (EU) 2020/878

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Q-618D-SAC305

Revision 6 **Revision date** 2023-01-19

SECTION 1:	Identification of the substar	nce/mixture and of	the company/undertaking

1.1. Product identifier

Product name
Other means of identification /
IIEI

Q-618D-SAC305

UFI No.T9W9-CVGW-R00D-H60S.

1.2. Relevant identified uses of the substance or mixture and uses advised against

Description	Restricted to professional users.

1.3. Details of the supplier of the safety data sheet

Company	Qualitek Europe Ltd	
Address	Unit 9 Apex Court	
	Unit 9 Apex Court Bassendale Road	
	Bromborough	

Wirral **CH62 3RE**

Web www.qualitek.com Telephone + 44(0)151 334 0888 Fax + 44(0)151 334 1408

Email address of the competent person

sales@qualitek-europe.com

1.4. Emergency telephone number

Emergency telephone number	+ 44(0)	151 334 0	888

9.00 am - 5.00 pm Mon -Fri

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

2.1.2.	Classification - E0	3
1272/	2008	

Skin Sens. 1: H317;

2.2. Label elements

Hazard pictograms



Signal Word

Warning

Hazard Statement

Skin Sens. 1: H317 - May cause an allergic skin reaction.

Precautionary Statement:

P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.

Powered by

ChemSoft EH&S

Prevention

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

Wash with plenty of soap and water.

Precautionary Statement:

P302+P352 - IF ON SKIN: Wash with plenty of water/.

Response P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

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2.2. Label elements

Precautionary Statement:
Dispose of in compliance with all
Local and national regulations

2.3. Other hazards

Other hazards No data available.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

EC 1272/2008

Chemical Name	Index No.	CAS No.	EC No.	REACH Registration Number	Conc. (%w/w)	Classification
Tin		7440-31-5	231-141-8	01-2119486474-28	94-98%	
Silver			231-131-3	01-2119555669-21	2-4%	
Natural Rosin (Mod Rosin)		65997-05-9	500-163-2	01-2119960933-37	5-15%	Skin Sens. 1: H317;
Copper (Copper dusts and mists (as Cu))					0.5 - 1%	Acute Tox. 4: H302; Skin Irrit. 2: H315; STOT SE 3: H335;

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	Irritating to respiratory system. Inhalation may cause coughing, tightness of the chest and irritation of the respiratory system. Move the exposed person to fresh air. Seek medical attention.	
Eye contact	Irritating to eyes. Rinse immediately with plenty of water for 15 minutes holding the eyelids open. Seek medical attention if irritation or symptoms persist.	
Skin contact	Irritating to skin. Wash off immediately with plenty of soap and water. Remove contaminated clothing. Seek medical attention if irritation or symptoms persist.	
Ingestion	Ingestion may cause nausea and vomiting. Seek medical attention if irritation or symptoms persist. DO NOT INDUCE VOMITING.	
4.0. Most important symptoms and effects both souts and delayed		

4.2. Most important symptoms and effects, both acute and delayed

Skin contact May cause dermatitis.

4.3. Indication of any immediate medical attention and special treatment needed

Skin contact Wash with soap and water.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Carbon oxides.

5.2. Special hazards arising from the substance or mixture

Burning produces irritating, toxic and obnoxious fumes.

5.3. Advice for firefighters

Wear suitable respiratory equipment when necessary

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation of the working area. Wear suitable protective equipment.

6.2. Environmental precautions

Do not allow product to enter drains. Prevent further spillage if safe.

6.3. Methods and material for containment and cleaning up

Sweep up. Transfer to suitable, labelled containers for disposal. Clean spillage area thoroughly

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6.3. Methods and material for co	ontainment and cleaning up	
	with plenty of water.	
6.4. Reference to other sections		
	see section 7,8,13 for handling,personal prof	tection and disposal information.
SECTION 7: Handling and si	torage	
7.1. Precautions for safe handling	ng	
	Avoid contact with eyes and skin. Ensure ad Manual Handling considerations when handl	equate ventilation of the working area. Adopt best ling, carrying and dispensing.
7.2. Conditions for safe storage,	including any incompatibilities	
	Keep in a cool, dry, well ventilated area.	
7.3. Specific end use(s)		
	Soldering.	
SECTION 8: Exposure contr	ols/personal protection	
8.1. Control parameters		
	Avoid breathing dust/fume/gas/mist/vapours/	/spray.
8.1.1. Exposure Limit Values		
Copper (Copper dusts and mists	WEL 8-hr limit ppm: -	WEL 8-hr limit mg/m3: 1

Copper (Copper dusts and mists	vv⊏∟ o-iii iiiiiii ppiii	WEL 6-III IIIIII IIIg/III3.
(as Cu))		
	WEL 15 min limit ppm: -	WEL 15 min limit mg/m3: 2
	WEL 8-hr limit mg/m3 total -	WEL 15 min limit mg/m3 total -
	inhalable dust:	inhalable dust:
	WEL 8-hr limit mg/m3 total -	WEL 15 min limit mg/m3 total -
	respirable dust:	respirable dust:
Natural Rosin (Mod Rosin)	WEL 8-hr limit ppm:	WEL 8-hr limit mg/m3: 0.05
	WEL 15 min limit ppm:	WEL 15 min limit mg/m3:
	WEL 8-hr limit mg/m3 total 0.15	WEL 15 min limit mg/m3 total
	inhalable dust:	inhalable dust:

WEL 8-hr limit mg/m3 total

respirable dust:

8.2. Exposure controls	
8.2.1. Appropriate engineering controls	Ensure adequate ventilation of the working area.
8.2.2. Individual protection measures	Wear chemical protective clothing.
Eye / face protection	Approved safety goggles.
Skin protection - Handprotection	Chemical resistant gloves (PVC).
Respiratory protection	Wear:. Suitable respiratory equipment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

WEL 15 min limit mg/m3 total

respirable dust:

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9.1. Information on basic physical and chemical properties

Appearance Paste

Colour Light grey

Odour Characteristic

Melting point 221 °C

Initial boiling point 198 °C

> 98 °C

Flash point Autoignition temperature

> 227 °C

Solubility Slightly soluble in water

9.2. Other information

Specific gravity

7.29 - 7.45 g/cm³

No data available.

9.2.1. Information with regard to physical hazard classes

No data available.

9.2.2. Other safety characteristics

No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

Not determined.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

None.

10.4. Conditions to avoid

No data available.

10.5. Incompatible materials

Water.

10.6. Hazardous decomposition products

No data available

SECTION 11: Toxicological information

11.1 Information on hazard classes

Respiratory or skin sensitisation

Rosin: Caution: exposure to this material may cause certain sensitive individuals to develop eczema and/or asthma. Sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.

11.1.4. Toxicological Information

No data available

SECTION 12: Ecological information

12.1. Toxicity

No data available

12.2. Persistence and degradability

No data is available on this product.

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12.3. Bioaccumulative potential	
Does not bioaccumulate.	
12.4. Mobility in soil	
Immiscible in water.	
12.5. Results of PBT and vPvB assessment	
Not determined.	
12.6 Endocrine disrupting properties	
None.	
SECTION 13: Disposal considerations	
13.1. Waste treatment methods	
Refer to manufacturer/supplier for information on recovery/recycling.	
General information	
Dispose of in compliance with all local and national regulations.	
SECTION 14: Transport information	
14.1. UN number	
The product is not classified as dangerous for carriage.	
14.2. UN proper shipping name	
The product is not classified as dangerous for carriage.	
14.3. Transport hazard class(es)	
The product is not classified as dangerous for carriage.	
14.4. Packing group	
The product is not classified as dangerous for carriage.	
14.5. Environmental hazards	
The product is not classified as dangerous for carriage.	
14.6. Special precautions for user	
The product is not classified as dangerous for carriage.	
14.7 Maritime Transport in bulk according to IMO instruments	
The product is not classified as dangerous for carriage.	
Further information	
The product is not classified as dangerous for carriage.	

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 18 December 2006 concerning the Registration, Evaluation, Authorisation and restriction of Chemicals (REACH), establishing a European Chemicals Agency, Amending Directive 1999/45/EC and repealing Council Regulation (EEC) No793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 90/155/EEC,93/105/EC and 2000/21/EC

and

COMMISSION REGULATION (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the

Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).

15.2. Chemical safety assessment

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15.2. Chemical safety assessment	
	No data is available on this product.
SECTION 16: Other information	
Other information	
Revision	This document differs from the previous version in the following areas:. 1 - Other means of identification / UFI. 9 - 9.2.2. Other safety characteristics. 9 - 9.2.1. Information with regard to physical hazard classes.
Text of Hazard Statements in Section 3	Skin Sens. 1: H317 - May cause an allergic skin reaction. Acute Tox. 4: H302 - Harmful if swallowed. Skin Irrit. 2: H315 - Causes skin irritation. STOT SE 3: H335 - May cause respiratory irritation.
Further information	
	The information supplied in this Safety Data Sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication however no guarantee is made to its accuracy. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process.