



SAFETY DATA SHEET

according to Regulation (EU) 2020/878

Page 1/5

Q-PF670

Revision 7
Revision date 2023-03-14

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name	Q-PF670
Other means of identification / UFI	UFI No.V6U3-Y905-3J0U-AXFY.

1.2. Relevant identified uses of the substance or mixture and uses advised against

Description	Soldering.
-------------	------------

1.3. Details of the supplier of the safety data sheet

Company	Qualitek Europe Ltd
Address	Unit 9 Apex Court Bassendale Road Bromborough Wirral CH62 3RE
Web	www.qualitek.com
Telephone	+ 44(0)151 334 0888
Fax	+ 44(0)151 334 1408
Email address of the competent person	sales@qualitek-europe.com

1.4. Emergency telephone number


Emergency telephone number	+ 44(0)151 334 0888 9.00 am - 5.00 pm Mon -Fri
----------------------------	---

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

2.1.2. Classification - EC 1272/2008	Skin Sens. 1: H317; Eye Irrit. 2: H319;
--------------------------------------	---

2.2. Label elements

Hazard pictograms	
Signal Word	Warning
Hazard Statement	Skin Sens. 1: H317 - May cause an allergic skin reaction. Eye Irrit. 2: H319 - Causes serious eye irritation.
Precautionary Statement: Prevention	P261 - Avoid breathing dust/fume/gas/mist/vapours/spray. P264 - Wash thoroughly after handling. P272 - Contaminated work clothing should not be allowed out of the workplace. P280 - Wear protective gloves/protective clothing/eye protection/face protection.

Q-PF670

Revision 7

Revision date 2023-03-14

2.2. Label elements

Precautionary Statement: Response	P302+P352 - IF ON SKIN: Wash with plenty of water/ . P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P321 - Specific treatment (see on this label). P333+P313 - If skin irritation or rash occurs: Get medical advice/attention. P337+P313 - If eye irritation persists: Get medical advice/attention.
Precautionary Statement: Disposal	Dispose of in compliance with all Local and national regulations P501 - Dispose of contents/container to

2.3. Other hazards

Other hazards	May cause allergic skin reactions with repeated exposure. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used..
----------------------	---

Further information

	None.
--	-------

SECTION 3: Composition/information on ingredients

3.2. Mixtures

EC 1272/2008

Chemical Name	Index No.	CAS No.	EC No.	REACH Registration Number	Conc. (%w/w)	Classification
Natural Rosin (Mod Rosin)		65997-05-9	500-163-2	01-2119960933-37	50 - 700%	Skin Sens. 1: H317;
Glycol Ether DB (2-(2-Butoxyethoxy) ethanol)		112-34-5			25- 35%	Eye Irrit. 2: H319;
High Boiling Point Solvent		112-73-2			10 - 20%	

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	Irritating to respiratory system. Inhalation may cause coughing, tightness of the chest and irritation of the respiratory system. Move the exposed person to fresh air. Seek medical attention.
Eye contact	Irritating to eyes. Rinse immediately with plenty of water for 15 minutes holding the eyelids open. Seek medical attention if irritation or symptoms persist.
Skin contact	Irritating to skin. Wash off immediately with plenty of soap and water. Remove contaminated clothing. Seek medical attention if irritation or symptoms persist.
Ingestion	Ingestion may cause nausea and vomiting. Seek medical attention if irritation or symptoms persist. DO NOT INDUCE VOMITING.

SECTION 5: Firefighting measures

5.1. Extinguishing media

	Carbon oxides.
--	----------------

5.2. Special hazards arising from the substance or mixture

	Burning produces irritating, toxic and obnoxious fumes.
--	---

5.3. Advice for firefighters

	Wear suitable respiratory equipment when necessary.
--	---

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

	Ensure adequate ventilation of the working area. Wear suitable protective equipment.
--	--

6.2. Environmental precautions

Q-PF670

Revision 7

Revision date 2023-03-14

6.2. Environmental precautions

	Do not allow product to enter drains. Prevent further spillage if safe.
--	---

6.3. Methods and material for containment and cleaning up

	Absorb with inert, absorbent material. Sweep up. Transfer to suitable, labelled containers for disposal. Clean spillage area thoroughly with plenty of water.
--	---

SECTION 7: Handling and storage

7.1. Precautions for safe handling

	Avoid contact with eyes and skin. Ensure adequate ventilation of the working area. Adopt best Manual Handling considerations when handling, carrying and dispensing.
--	--

7.2. Conditions for safe storage, including any incompatibilities

	Keep in a cool, dry, well ventilated area. Keep containers tightly closed. Store in correctly labelled containers.
--	--

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1. Exposure Limit Values

Glycol Ether DB (2-(2-Butoxyethoxy) ethanol)	WEL 8-hr limit ppm: 10	WEL 8-hr limit mg/m3: 67.5
	WEL 15 min limit ppm: 15	WEL 15 min limit mg/m3: 101.2
	WEL 8-hr limit mg/m3 total - inhalable dust:	WEL 15 min limit mg/m3 total - inhalable dust:
	WEL 8-hr limit mg/m3 total - respirable dust:	WEL 15 min limit mg/m3 total - respirable dust:
Natural Rosin (Mod Rosin)	WEL 8-hr limit ppm:	WEL 8-hr limit mg/m3: 0.05
	WEL 15 min limit ppm:	WEL 15 min limit mg/m3:
	WEL 8-hr limit mg/m3 total 0.15 inhalable dust:	WEL 15 min limit mg/m3 total inhalable dust:
	WEL 8-hr limit mg/m3 total respirable dust:	WEL 15 min limit mg/m3 total respirable dust:
Q-PF670 (Q-PF600)	WEL 8-hr limit ppm:	WEL 8-hr limit mg/m3: .15
	WEL 15 min limit ppm:	WEL 15 min limit mg/m3:
	WEL 8-hr limit mg/m3 total - inhalable dust:	WEL 15 min limit mg/m3 total - inhalable dust:
	WEL 8-hr limit mg/m3 total - respirable dust:	WEL 15 min limit mg/m3 total - respirable dust:

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Ensure adequate ventilation of the working area. Appropriate local exhaust ventilation is required.

8.2.2. Individual protection measures

Wear chemical protective clothing.

Eye / face protection

Approved safety goggles.

Skin protection -
Handprotection

Chemical resistant gloves (PVC).

Respiratory protection

Wear:.. Suitable respiratory equipment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Q-PF670

Revision 7
Revision date 2023-03-14

9.1. Information on basic physical and chemical properties

Appearance	Gel
Colour	Amber
Melting point	197 °C
Flash point	> 98 °C
Autoignition temperature	> 226 °C

9.2. Other information

Specific gravity	1.022 - 1.042 g/cm³
------------------	---------------------

9.2.1. Information with regard to physical hazard classes

	No data available.
--	--------------------

9.2.2. Other safety characteristics

	No data available.
--	--------------------

SECTION 10: Stability and reactivity

10.2. Chemical stability

	Stable under normal conditions.
--	---------------------------------

SECTION 11: Toxicological information

11.1 Information on hazard classes

Acute toxicity	May cause sensitisation by skin contact.
----------------	--

11.2 Information on other hazards

	None.
--	-------

SECTION 12: Ecological information

12.3. Bioaccumulative potential

	Does not bioaccumulate.
--	-------------------------

SECTION 13: Disposal considerations

General information

	Dispose of in compliance with all local and national regulations.
--	---

SECTION 14: Transport information

Further information

	The product is not classified as dangerous for carriage.
--	--

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

	REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC.
--	---

SECTION 16: Other information

Other information

Revision	This document differs from the previous version in the following areas: 1 - Other means of identification / UFI.
----------	---

Q-PF670

Revision 7

Revision date 2023-03-14

Other information

Text of Hazard Statements in Section 3	2 - Further information. 9 - 9.2.2. Other safety characteristics. 9 - 9.2.1. Information with regard to physical hazard classes. 11 - 11.2 Information on other hazards.
	Skin Sens. 1: H317 - May cause an allergic skin reaction. Eye Irrit. 2: H319 - Causes serious eye irritation.

Further information

	The information supplied in this Safety Data Sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication however no guarantee is made to its accuracy. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process.
--	--