

ESD GARMENT CLEANING GUIDE

The Carbon suffused monofilament Nylon used in our garments is sensitive to heat, alkali, acids, softeners and bleach. In order to keep the ESD properties of the garments, please follow our recommended instructions.

ESD GARMENT CARE

- Wash in lukewarm water, no more than 40°C (104°F) with liquid laundry detergent i.e. Liquid Tide, Liquid Lemon Dash, Liquid Cheer, Oxydol etc.

- Do not use laundry detergents which contain added fabric softeners or bleach

In case of severe soil or grease, stronger liquid detergents can be used if they do not contain any chlorine bleach.

- **Do not bleach** • **Do not use alkali, acid or fabric softeners** • **Do not dry clean**

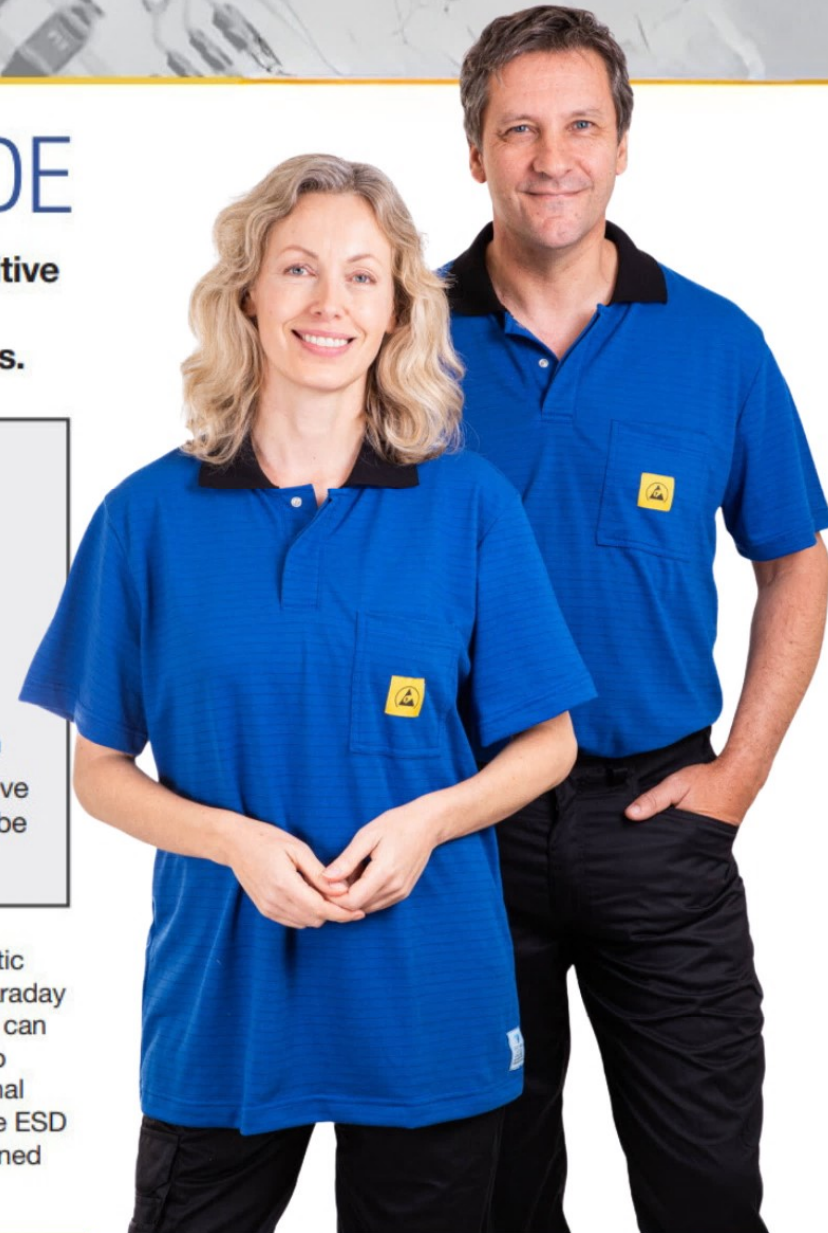
Hang dry or dry at 50°C (120°F) or less. Usually no ironing will be needed as a special additive is used during the finishing process of our woven fabrics. Nevertheless, the garments can be ironed at medium temperature.

ESD garments should be worn correctly and periodically tested to ensure the ESD properties have not been lost.

TESTING – Point to point and sleeve to sleeve resistance tests should be periodically made.

FASTENINGS – All snaps on the front of a garment should be snapped to prevent exposure

of static generating personal garments to static sensitive devices. ESD garments create a 'Faraday Cage' shield and unfastened garment panels can become an isolated charged conductor so do fasten when in static controlled areas. Personal garments should be rolled up shorter than the ESD garment cuffs and the cuff stud may be fastened to prevent personal garment exposure.



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