

# SAFETY DATA SHEET



Alloy Sn42-Bi58

## SECTION 1: Identification of the substance/mixture and of the company/ undertaking

### 1.1 Product identifier

**Product name** : Alloy Sn42-Bi58  
**Product code** : N/A  
**Product type** : Solid.  
**Other means of identification** : Not available.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

#### Identified uses

Not applicable.

#### Uses advised against

Not applicable.

### 1.3 Details of the supplier of the safety data sheet

AIM  
9100 Henri Bourassa East  
Montreal, QC  
H1E 2S4  
(514) 494-2000

AIM Solder Europe Sp. z.o.o.  
ul. Papiernicza 7  
Łódź 92-312  
Poland

**e-mail address of person responsible for this SDS** : Safetydata@aimsolder.com

### 1.4 Emergency telephone number

#### Supplier

**Telephone number** : INFOTRAC  
Europe: 0800-181-29-24  
International: (352) 323-3500

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

#### Classification according to UK CLP/GHS

Not classified.

The product is not classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.  
See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

**Signal word** : No signal word.  
**Hazard statements** : No known significant effects or critical hazards.  
**Precautionary statements**  
**Prevention** : Not applicable.  
**Response** : Not applicable.

Alloy Sn42-Bi58

**SECTION 2: Hazards identification**

- Storage** : Not applicable.
- Disposal** : Not applicable.
- Supplemental label elements** : Safety data sheet available on request.
- Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.
- Special packaging requirements**
- Containers to be fitted with child-resistant fastenings** : Not applicable.
- Tactile warning of danger** : Not applicable.

**2.3 Other hazards**

- Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII** : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
- Other hazards which do not result in classification** : None known.

**SECTION 3: Composition/information on ingredients****3.2 Mixtures** : Mixture

| Product/ingredient name | Identifiers   | %         | Classification   | Type |
|-------------------------|---|-----------|--|------|
| Tin                     | REACH #:<br>01-2119486474-28<br>EC: 231-141-8<br>CAS: 7440-31-5 | ≥25 - ≤50 | Not classified.<br><br><b>See Section 16 for the full text of the H statements declared above.</b> | [1]  |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

**SECTION 4: First aid measures****4.1 Description of first aid measures**

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Alloy Sn42-Bi58

**SECTION 4: First aid measures**

- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

**4.2 Most important symptoms and effects, both acute and delayed****Over-exposure signs/symptoms**

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

**4.3 Indication of any immediate medical attention and special treatment needed**

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

**SECTION 5: Firefighting measures****5.1 Extinguishing media**

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

**5.2 Special hazards arising from the substance or mixture**

- Hazards from the substance or mixture** : No specific fire or explosion hazard.
- Hazardous combustion products** : Decomposition products may include the following materials: metal oxide/oxides

**5.3 Advice for firefighters**

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

**SECTION 6: Accidental release measures****6.1 Personal precautions, protective equipment and emergency procedures**

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

Alloy Sn42-Bi58

## SECTION 6: Accidental release measures

- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- 6.2 Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- 6.3 Methods and materials for containment and cleaning up**
- Small spill** : Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

### 7.3 Specific end use(s)

- Recommendations** : Not available.
- Industrial sector specific solutions** : Not available.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

| Product/ingredient name | Exposure limit values  |
|-------------------------|--|
| Tin                     | <b>EH40/2005 WELs (United Kingdom (UK)).</b><br>TWA: 2 mg/m <sup>3</sup> , (As Sn) 8 hours.<br>STEL: 4 mg/m <sup>3</sup> , (As Sn) 15 hours. |

Alloy Sn42-Bi58

## SECTION 8: Exposure controls/personal protection

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

### DNELs/DMELs

| Product/ingredient name | Type | Exposure             | Value                | Population         | Effects  |
|-------------------------|------|----------------------|----------------------|--------------------|----------|
| Tin                     | DNEL | Long term Oral       | 5 mg/kg bw/day       | General population | Systemic |
|                         | DNEL | Long term Dermal     | 10 mg/kg bw/day      | Workers            | Systemic |
|                         | DNEL | Long term Inhalation | 17 mg/m <sup>3</sup> | General population | Systemic |
|                         | DNEL | Long term Inhalation | 71 mg/m <sup>3</sup> | Workers            | Systemic |
|                         | DNEL | Long term Dermal     | 80 mg/kg bw/day      | General population | Systemic |

### PNECs

No PNECs available.

### 8.2 Exposure controls

**Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

#### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

#### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Alloy Sn42-Bi58

**SECTION 9: Physical and chemical properties**

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

**9.1 Information on basic physical and chemical properties****Appearance**

|   |  |
|---|--|
| <b>Physical state</b>                               | : Solid.                                 |
| <b>Color</b>  | : Silver-gray                            |
| <b>Odor</b>   | : Odorless.                              |
| <b>Odor threshold</b>                               | : Not available.                         |
| <b>Melting point/freezing point</b>                 | : 138°C                                  |
| <b>Initial boiling point and boiling range</b>      | : Not available.                         |
| <b>Flammability (solid, gas)</b>                    | : Not available.                         |
| <b>Upper/lower flammability or explosive limits</b> | : Not applicable.                        |
| <b>Flash point</b>                                  | : [Product does not sustain combustion.] |
| <b>Auto-ignition temperature</b>                    | : Not applicable.                        |
| <b>Decomposition temperature</b>                    | : Not available.                         |
| <b>pH</b>   | : Not available.                         |
| <b>Viscosity</b>                                    | : Not applicable.                        |
| <b>Solubility(ies)</b>                              | :  |

| Media      | Result      |
|------------|-------------|
| cold water | Not soluble |
| hot water  | Not soluble |

|  |   |
|--|---|
| <b>Solubility in water</b>                     | : Not available.  |
| <b>Partition coefficient: n-octanol/ water</b> | : Not applicable.   |
| <b>Vapor pressure</b>                          | : Not available.  |
| <b>Relative density</b>                        | : 8.77  |
| <b>Vapor density</b>                           | : Not applicable.   |
| <b>Explosive properties</b>                    | : Non-explosive in the presence of the following materials or conditions: open flames, sparks and static discharge, heat and shocks and mechanical impacts. |
| <b>Oxidizing properties</b>                    | : Not available.  |
| <b>Particle characteristics</b>                |   |
| <b>Median particle size</b>                    | : Not available.  |

**SECTION 10: Stability and reactivity**

|  |  |
|--|--|
| <b>10.1 Reactivity</b>                         | : No specific test data related to reactivity available for this product or its ingredients.           |
| <b>10.2 Chemical stability</b>                 | : The product is stable.   |
| <b>10.3 Possibility of hazardous reactions</b> | : Under normal conditions of storage and use, hazardous reactions will not occur.                      |
| <b>10.4 Conditions to avoid</b>                | : No specific data.  |
| <b>10.5 Incompatible materials</b>             | : No specific data.  |
| <b>10.6 Hazardous decomposition products</b>   | : Under normal conditions of storage and use, hazardous decomposition products should not be produced. |

Alloy Sn42-Bi58

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

**Conclusion/Summary** : Not available.

#### Acute toxicity estimates

N/A

#### Irritation/Corrosion

**Conclusion/Summary** : Not available.

#### Sensitization

**Conclusion/Summary** : Not available.

#### Mutagenicity

**Conclusion/Summary** : Not available.

#### Carcinogenicity

**Conclusion/Summary** : Overexposure to fumes may cause irritation to the respiratory tract, digestive system and to the eyes. Overexposure to tin oxide fumes may result in benign pneumoconiosis (stannosis).

#### Reproductive toxicity

**Conclusion/Summary** : Not available.

#### Teratogenicity

**Conclusion/Summary** : Not available.

#### Specific target organ toxicity (single exposure)

Not available.

#### Specific target organ toxicity (repeated exposure)

Not available.

#### Aspiration hazard

Not available.

**Information on the likely routes of exposure** : Routes of entry anticipated: Oral, Inhalation.  
Routes of entry not anticipated: Dermal.

#### Potential acute health effects

**Eye contact** : No known significant effects or critical hazards.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : No known significant effects or critical hazards.  
**Ingestion** : No known significant effects or critical hazards.

#### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : No specific data.  
**Inhalation** : No specific data.  
**Skin contact** : No specific data.  
**Ingestion** : No specific data.

#### Delayed and immediate effects and also chronic effects from short and long term exposure

##### Short term exposure

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

##### Long term exposure

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.



Alloy Sn42-Bi58

## SECTION 11: Toxicological information

### Potential chronic health effects

Not available.

- Conclusion/Summary** : Not available.
- General** : No known significant effects or critical hazards.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.

**Other information** : To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

## SECTION 12: Ecological information

### 12.1 Toxicity

**Conclusion/Summary** : Not available.

### 12.2 Persistence and degradability

**Conclusion/Summary** : Metallic oxide fumes are toxic

### 12.3 Bioaccumulative potential

Not available.

### 12.4 Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Mobility** : Not available.

### 12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

**12.6 Other adverse effects** : No known significant effects or critical hazards.

## SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 13.1 Waste treatment methods

#### Product

**Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

**Hazardous waste** : Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.

#### Packaging



Alloy Sn42-Bi58

## SECTION 13: Disposal considerations

- Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- Special precautions** : This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## SECTION 14: Transport information

|                                 | ADR/RID        | ADN            | IMDG           | IATA           |
|---------------------------------|----------------|----------------|----------------|----------------|
| 14.1 UN number                  | Not regulated. | Not regulated. | Not regulated. | Not regulated. |
| 14.2 UN proper shipping name    | -              | -              | -              | -              |
| 14.3 Transport hazard class(es) | -              | -              | -              | -              |
| 14.4 Packing group              | -              | -              | -              | -              |
| 14.5 Environmental hazards      | No.            | No.            | No.            | No.            |

- 14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

- 14.7 Transport in bulk according to IMO instruments** : Not available.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### UK (GB) /REACH

#### Annex XIV - List of substances subject to authorization

##### Annex XIV

None of the components are listed.

##### Substances of very high concern

None of the components are listed.

##### Ozone depleting substances

Not listed.

##### Prior Informed Consent (PIC)

Not listed.

##### Persistent Organic Pollutants

Not listed.

- Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

#### EU regulations

Alloy Sn42-Bi58

## SECTION 15: Regulatory information

**Industrial emissions (integrated pollution prevention and control) - Air** : Listed

**Industrial emissions (integrated pollution prevention and control) - Water** : Listed

### International regulations

**15.2 Chemical Safety Assessment** : This product contains substances for which Chemical Safety Assessments are still required.

## SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

**Abbreviations and acronyms** : ATE = Acute Toxicity Estimate  
 GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments  
 DMEL = Derived Minimal Effect Level  
 DNEL = Derived No Effect Level  
 EUH statement = GB CLP-specific Hazard statement  
 N/A = Not available  
 PBT = Persistent, Bioaccumulative and Toxic  
 PNEC = Predicted No Effect Concentration  
 RRN = REACH Registration Number  
 SGG = Segregation Group  
 vPvB = Very Persistent and Very Bioaccumulative

**Key literature references and sources for data** : Not available.

### Procedure used to derive the classification

Not classified.

### Full text of abbreviated H statements

Not applicable.

### Full text of classifications

Not applicable.

**Date of printing** : 8/7/2023

**Date of issue/ Date of revision** : 8/7/2023

**Date of previous issue** : No previous validation

**Version** : 0.01

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.